

# Work Order ID 97765

**\*97765\***

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February-22-13 9:04:08 AM

Item ID: D139-799-013

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Cargo Door Hinge

Start Date: 2/22/13 Start Qty: 2.00 **\*2\***

Cust Item ID:

Required Date: 2/22/13 Req'd Qty: 2.00 **\*2\***

Customer:

Reference: REWORK - ECN13-507

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D139-799

G

0.00

**\*100\***

0.00

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D139-799-013  
CHG006

W 130318

110

Pick Kit

0.00

**\*110\***

0.00

Packaging

Packaging

Memo

PULL FROM STOCK:  
2 X D139-799-013 B86202  
ADD TO EACH KIT:  
1 X DSI 9641-011 B 97445  
PER ECN13-507

IL for JAD 130322

# Work Order ID 97765

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February-22-13 9:04:08 AM

Item ID: D139-799-013 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Cargo Door Hinge  
 Start Date: 2/22/13 Start Qty: 2.00 \*2\* Cust Item ID:  
 Required Date: 2/22/13 Req'd Qty: 2.00 \*2\* Customer:  
 Reference: REWORK - ECN13-507

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC4- 100% Inspect kits for completeness	0.00							
*120*									
QC	Memo	0.00							
Quality Control									
130		0.00							
*130*									
Packaging	Memo	0.00							
Packaging	REPACKAGE USING NEW B/N AT CHG006 Identify and pack for shipping as per PPP D139-799-013 Location: _____ PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

ML 130322

TAD see attached

ML 13-03-22

W 13-03-22

# Picklist Print

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Work Order ID: 97765

Parent Item: D139-799-013

Start Date: 2/22/13

Required Date: 2/22/13

Parent Item Name: Cargo Door Hinge

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:JLM IPP REV:B AS PER ECN 11-598  
11-06-05 JLM VERIFIED BY:DD  
IPP REV:C AS PER DSI9567 revA 11.10.17 DD VERF:EC IPP REV:D 12.01.19 per iin rev.f  
ecn 12-507 DD verf:EC IPP REV:E 12.06.14 per ecn 12-606 DD verf:EC IPP  
REV:F 13.02.19 PER ECN13-507 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D139-799-013 Cargo Door Hinge		Manufactured	No				Each	0.0000		2			

86202 W  
1303-18

## Linda Lacelle

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**From:** Tad Kling <tjklings@offshorehelicopter.net>  
**Sent:** March-22-13 12:59 PM  
**To:** Linda Lacelle  
**Subject:** RE: D139-799-013 Cargo Door Hinge

Yes it is all taken care of  
Tad

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**From:** Linda Lacelle [<mailto:llacelle@dartaero.com>]  
**Sent:** Friday, March 22, 2013 9:49 AM  
**To:** Tad Kling ([tjklings@offshorehelicopter.net](mailto:tjklings@offshorehelicopter.net))  
**Subject:** RE: D139-799-013 Cargo Door Hinge

Hi Tad,  
Did you get the parts, and did you add them to the kits and change the outside label? pls?

Thx  
Linda

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**From:** Brigitte Golden  
**Sent:** March-18-13 2:34 PM  
**To:** Tad Kling ([tjklings@offshorehelicopter.net](mailto:tjklings@offshorehelicopter.net))  
**Cc:** Linda Lacelle  
**Subject:** FW: D139-799-013 Cargo Door Hinge

Hi Tad,  
Here is the tracking # from FedEx: 9018 2265 6485  
Leaving this afternoon PI service  
Tx  
Brigitte

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**From:** Linda Lacelle  
**Sent:** March-18-13 11:52 AM  
**To:** [tjklings@offshorehelicopter.net](mailto:tjklings@offshorehelicopter.net)  
**Subject:** D139-799-013 Cargo Door Hinge

Hi Tad,  
We have a DSI to add to the above kits. You have 2 x D139-799-013 B86202 in stock, that need to be opened and the DSI's added. The box can then be closed, and you have to change the white label on the outside of the boxes. I will send you everything necessary. Please let me know when completed so I can close the rework w/o.  
Thx  
Linda